

# MATERIAL MANUFACTURE STATEMENT

Certificate No.:	Initial date:	Valid until:
10000362112-PA-DNV GL-IND Rev 00	29 December, 2014	28 December, 2024

This Statement consists of 4 pages

This is to certify that the product(s)

## Hot Pierced and Cold Finished Stainless Steel Seamless Tubes and Pipes

Manufactured by,

### Tubacex Prakash India Pvt. Ltd.

Survey No. 131/1, Umbergaon-Sanjan road, Umbergaon, Dist-Valsad, Gujarat - 396 171  
has been reviewed / assessed with respect to:

the requirements specified in NORSOK M-650 ed. 4 on qualification of manufacturers  
of special materials and found to comply.

for Applications / Limitations refer page 1, 2 & 3

This Material Manufacturer Statement to be read in full.

Reference to the part of this Statement which may lead to misinterpretation is not permissible

This certificate is valid for the following products:

**NORSOK M-630 Ed. 6, MDS S01 Rev. 5, ASTM A 269 Grade 316**  
**NORSOK M-630 Ed. 6, MDS S01 Rev. 5, ASTM A 312 Grade TP 316**  
**NORSOK M-630 Ed. 6, MDS D48 Rev. 5, ASTM A 789 Grade UNS S31803**  
**NORSOK M-630 Ed. 6, MDS D48 Rev. 5, ASTM A 789 Grade UNS S32205**  
**NORSOK M-630 Ed. 6, MDS D58 Rev. 4, ASTM A 789 Grade UNS S32750**  
**NORSOK M-630 Ed. 6, MDS D41 Rev. 5, ASTM A 790 Grade UNS S31803**  
**NORSOK M-630 Ed. 6, MDS D41 Rev. 5, ASTM A 790 Grade UNS S32205**  
**NORSOK M-630 Ed. 6, MDS D51 Rev. 5, ASTM A 790 Grade UNS S32750**

Place and date:  
**Ahmedabad, India**  
**10 May, 2020**

For the issuing office:  
**DNV GL Business Assurance India Pvt.**  
**Ltd.**

**Manojkumar Panchal**  
**Head of Section, Project Manager**

**Certificate number:-** 10000362112-PA-DNV GL-IND Rev 00

**Project number:-** PRJC-501324-2014-PRC-IND

**Statement history**

Revision	Description	Issue Date
00	Original Statement	29 December, 2014
01	Scope Extension – Change of Name from Prakash Steelage Ltd. to Tubacex Prakash India Pvt. Ltd.	09 November, 2015
00	Recertification audit for existing certificate number 5813-2014-PC-IND valid upto 2019-12-28. New certificate number allocated.	10 May, 2020

**Products covered by this Statement**

Product Description	Product Material Specification and Grade	Product Limitation		Manufacturing Summary & QTR reference
		Tested	Qualified	
Seamless Pipes & Tubes	NORSOK M-630 Ed. 6, MDS D48 Rev. 5, ASTM A 789 Grade UNS S31803	Thk: 5.40 mm	Thk: 6.75 mm	TPIPL/NOR/01 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/01 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	
	NORSOK M-630 Ed. 6, MDS D48 Rev. 5, ASTM A 789 Grade UNS S32205	Thk: 5.40 mm	Thk: 6.75 mm	TPIPL/NOR/02 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/02 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	
	NORSOK M-630 Ed. 6, MDS D58 Rev. 4, ASTM A 789 Grade UNS S32750	Thk: 6.00 mm	Thk: 7.50 mm	TPIPL/NOR/03 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/03 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	
	NORSOK M-630 Ed. 6, MDS D41 Rev. 5, ASTM A 790 Grade UNS S31803	Thk: 5.40 mm	Thk: 6.75 mm	TPIPL/NOR/04 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/04 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	
	NORSOK M-630 Ed.6, MDS D41 Rev. 5, ASTM A 790 Grade UNS S32205	Thk: 5.40 mm	Thk: 6.75 mm	TPIPL/NOR/05 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/05 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	
	NORSOK M-630 Ed. 6, MDS D51 Rev. 5, ASTM A 790 Grade UNS S32750	Thk: 6.00 mm	Thk: 7.50 mm	TPIPL/NOR/06 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/06 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	

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Product Description	Product Material Specification and Grade	Product Limitation		Manufacturing Summary & QTR reference
		Thk:	Thk:	
	NORSOK M-630 Ed. 6, MDS S01 Rev. 5, ASTM A 312 Grade TP 316	Thk: 5.40 mm	Thk: 6.75 mm	TPIPL/NOR/07 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/07 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	
	NORSOK M-630 Ed. 6, MDS S01 Rev. 5, ASTM A 269 Grade 316	Thk: 5.40 mm	Thk: 6.75 mm	TPIPL/NOR/08 Rev.00, Dt. 10.10.2015 & TPIPL/NOR/QTR/08 Rev.01, Dt. 29.12.2019
		Wt: NA	Wt: NA	

**Sites covered by this Statement**

Site Name	Address
Tubacex Prakash India Pvt. Ltd.	Survey No. 131/1, Umbergaon-Sanjan road, Umbergaon, Dist-Valsad, Gujarat - 396 171

**Applications/Limitations**

1. This material manufacture statement does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 / NORSOK M-630
2. Supply of the products as listed above shall be as per inspection documentation EN 10204 type - 3.1/3.2 requirements under the discretion of the Purchaser.
3. The production test sample shall be as per relevant MDS under the discretion of the purchaser.
4. The re-qualification process as per NORSOK M-650 Ed. 4, clause 8.2 shall be repeated if any essential changes are made to the production route or the manufacturing procedure. e.g. major change of manufacturing process/equipment, heat treatment etc
5. If production is carried out at different plants / locations, a separate qualification is required for each plant. This applies also for change of in-house to subcontractors or change of subcontractor for essential operations as e.g. heat treatment, etc.
6. NDT operator qualification shall be as per NS-EN ISO 9712 or equivalent based on the purchaser's requirements.
7. A temperature uniformity survey for the heat treatment furnaces shall be carried out annually in accordance with API Spec 6A, Annex M, ASTM A 991 or equivalent and additional requirements of NORSOK M-650 Ed. 4 Annex B.
8. This certificate is issued after satisfactory completion of qualification as per Norsok M-650 Ed.4 and Norsok M-630 Ed. 6
9. This certificate is issued based on the requestion letter from the manufacturer dated 03.10.2019 from the manufacturer.
10. Acceptance of QTR is at the discretion and determination of the purchaser.

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**Project number:-** PRJC-501324-2014-PRC-IND

**Terms and conditions**

The Statement is subject to the following terms and conditions:

- Product liability rests with Manufacturer, in case of damages caused by defective products
- The Statement is only valid for the product(s) listed above
- A visit shall be made to the manufacturer in case of changes to essential variables, manufacturer summary or during re-qualification. Manufacturer shall inform DNV GL Business Assurance India Pvt. Ltd. office for any changes made with respect to QTR/Manufacturing summary

The following may render this Statement invalid:

- Any deviation to application/limitation listed above
- Changes in the design or construction of the product(s)
- Changes or amendments to the referenced standard and manufacturing summary

**END OF STATEMENT**

A large, light blue watermark logo for DNV-GL 1864. The logo is circular and contains the text "DNV-GL" and "1864" in the center. The outer ring of the circle contains the text "THE ENVIRONMENT AND THE PROPERTY".